

# SECTION 1 GENERAL

Group 1 Safety Hints .....	1-1
Group 2 Specifications .....	1-10
Group 3 Operational Checkout Record Sheet .....	1-26

# SECTION 1 GENERAL

## GROUP 1 SAFETY HINTS

### FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

### WEAR PROTECTIVE CLOTHING

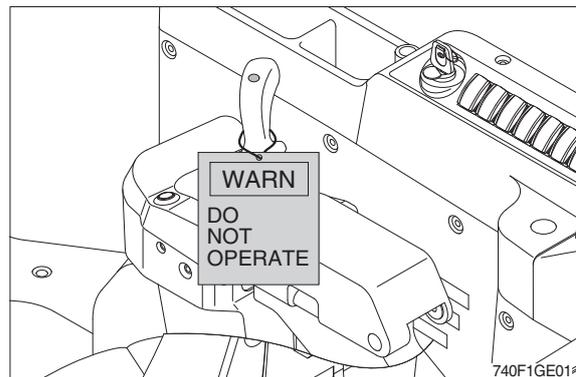
Wear close fitting clothing and safety equipment appropriate to the job.



### WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury.

Before performing any work on the wheel loader, attach a 「Do Not Operate」 tag on the right side controller lever.



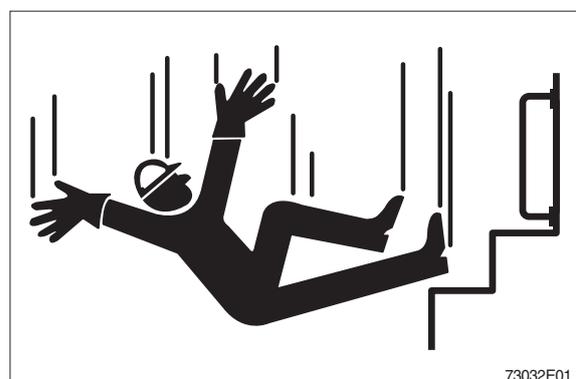
### USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury.

When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds.

Never jump on or off the machine. Never mount or dismount a moving machine.

Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

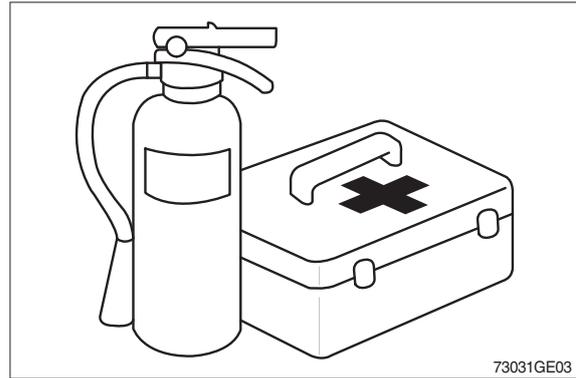


## PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

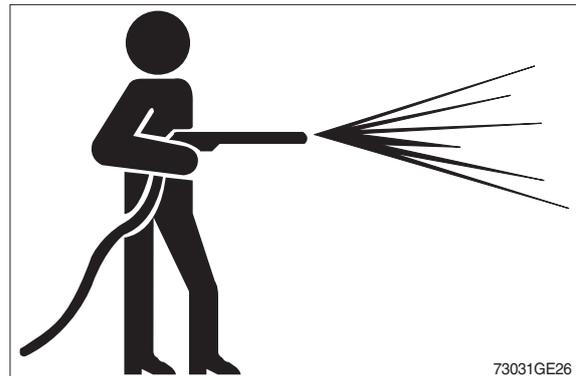
Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



## WORK IN CLEAN AREA

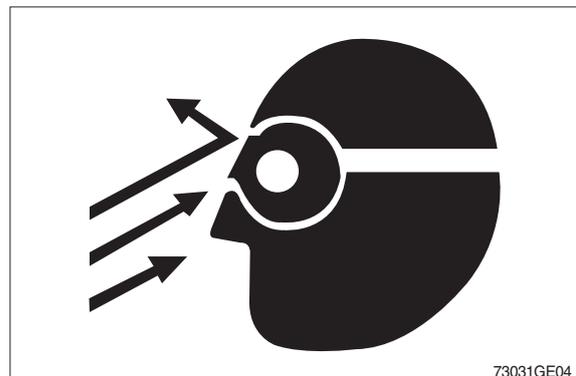
Before starting a job :

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; Do not attempt shortcuts.



## PROTECT AGAINST FLYING DEBRIS

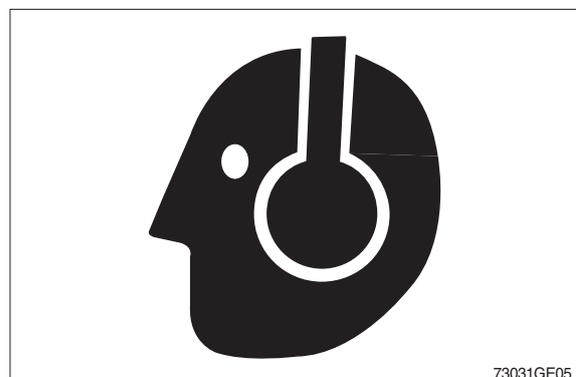
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



## PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

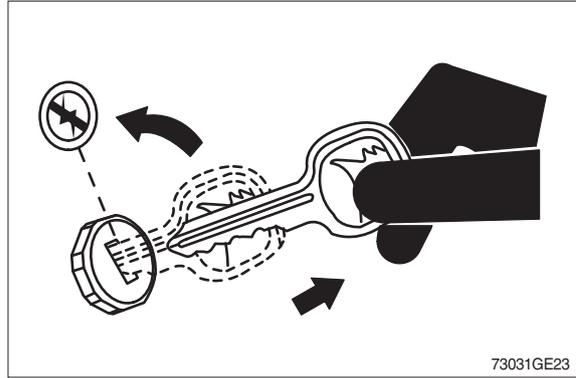
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



## PARK MACHINE SAFELY

Before working on the machine:

- Park machine on a level surface.
- Lower bucket to the ground.
- Turn key switch to OFF to stop engine.  
Remove key from switch.
- Move pilot cut off switch to locked position.
- Allow engine to cool.



## SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.

Do not work under a machine that is supported solely by a jack.

Follow recommended procedures in this manual.



## SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands.



## HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine.

Fill fuel tank outdoors.



Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags ; They can ignite and burn spontaneously.



### **BEWARE OF EXHAUST FUMES**

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.

### **REMOVE PAINT BEFORE WELDING OR HEATING**

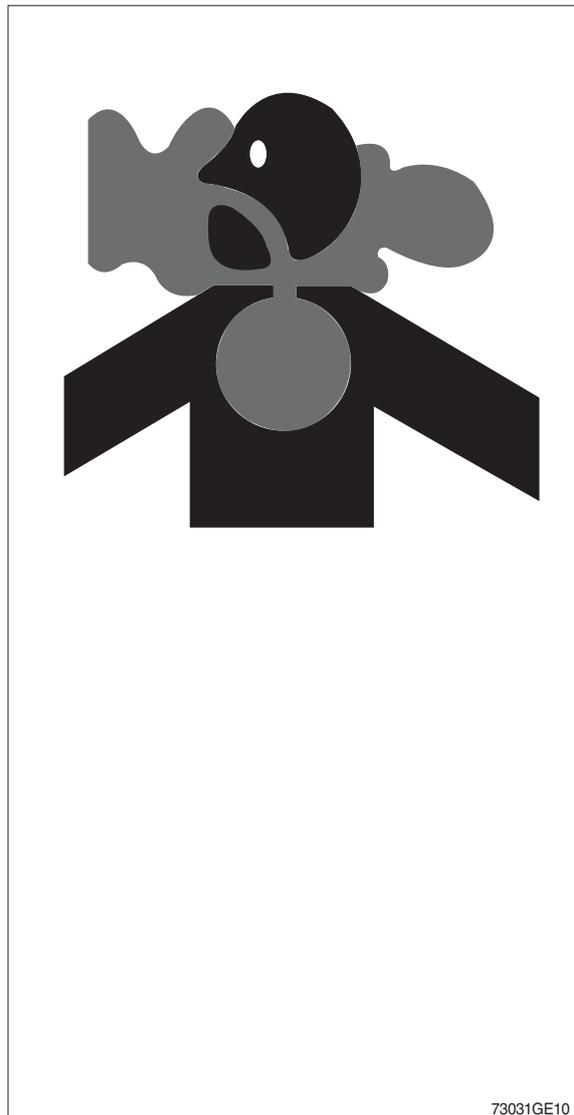
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



### ILLUMINATE WORK AREA SAFELY

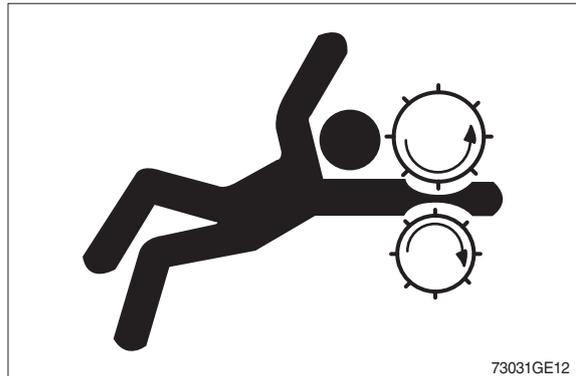
Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



### SERVICE MACHINE SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

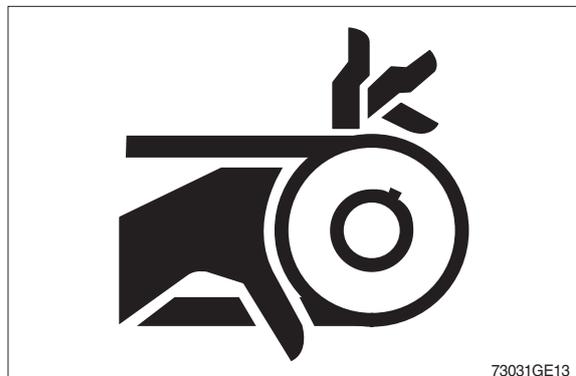
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



### STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.



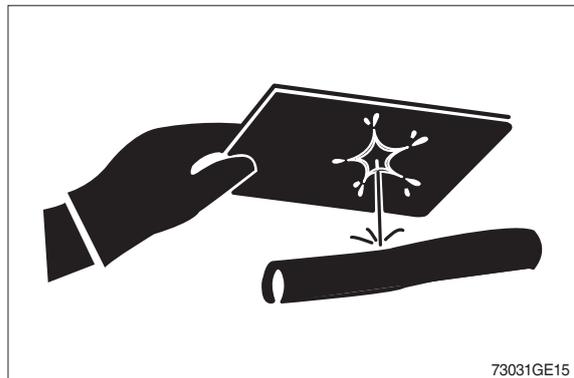
## AVOID HIGH PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.



## AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.



## PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

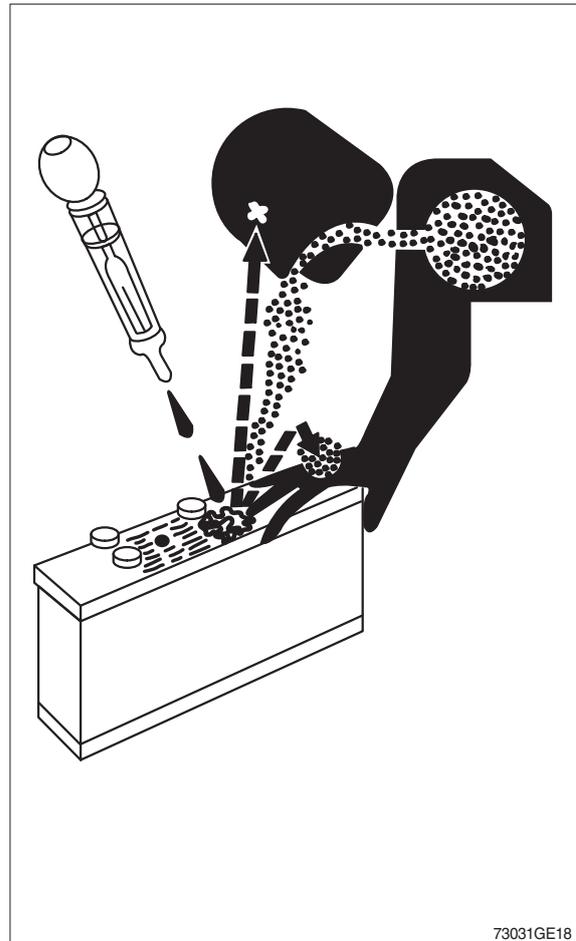
Do not charge a frozen battery; It may explode. Warm battery to 16°C (60°F).



## PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

1. Avoid the hazard by:
  2. Filling batteries in a well-ventilated area.
  3. Wearing eye protection and rubber gloves.  
Avoiding breathing fumes when electrolyte is added.
  4. Avoiding spilling or dripping electrolyte.
  5. Use proper jump start procedure.
1. If you spill acid on yourself:
  2. Flush your skin with water.  
Apply baking soda or lime to help neutralize the acid.
  3. Flush your eyes with water for 10-15 minutes.  
Get medical attention immediately.
1. If acid is swallowed:
  2. Drink large amounts of water or milk.  
Then drink milk of magnesia, beaten eggs, or vegetable oil.
  3. Get medical attention immediately.



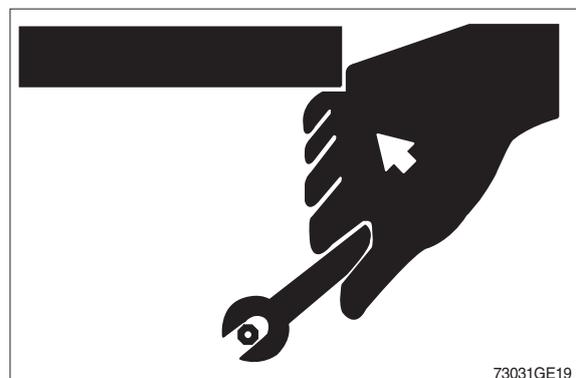
## USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts.  
(See Parts catalogue.)



## SERVICE TIRES SAFELY

Explosive separation of a tire and rim parts can cause serious injury or death.

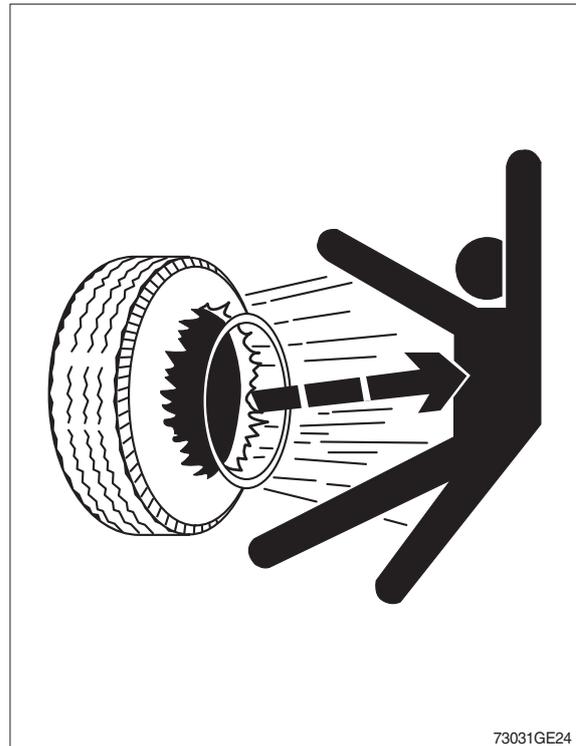
Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion.

Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and not in front of or over the tire assembly. Use a safety cage if available.

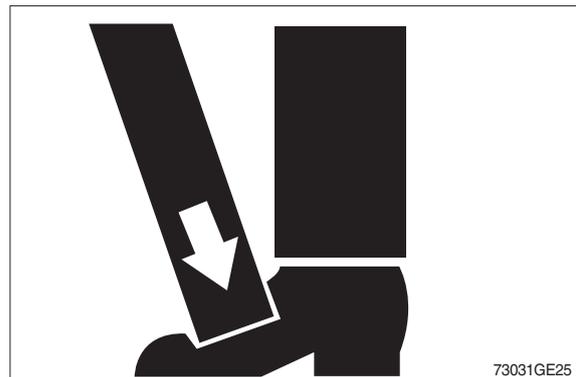
Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



## USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.

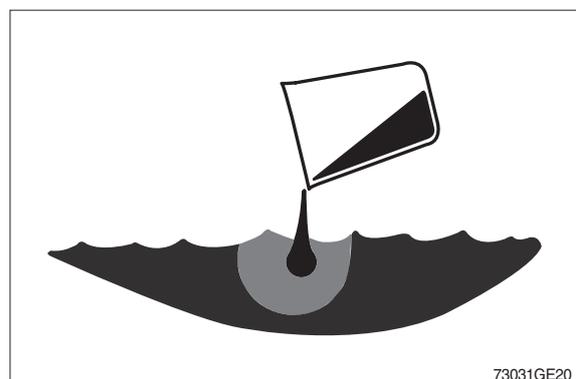


## DISPOSE OF FLUIDS PROPERLY

Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.



## REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



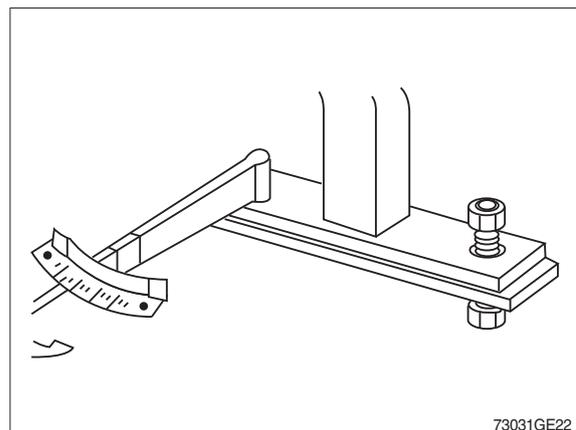
## LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

## KEEP ROPS INSTALLED PROPERLY

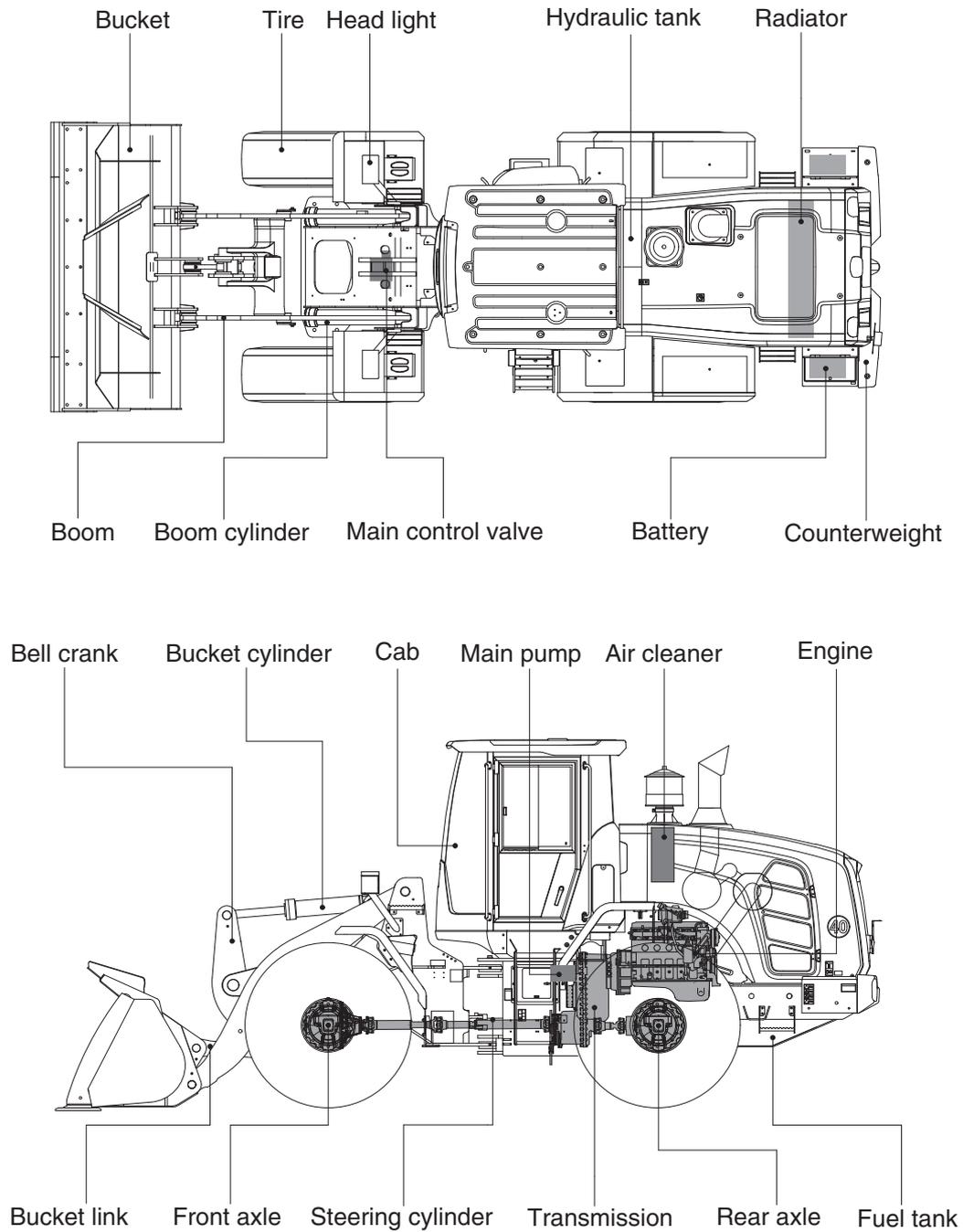
Make certain all parts are reinstalled correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused.



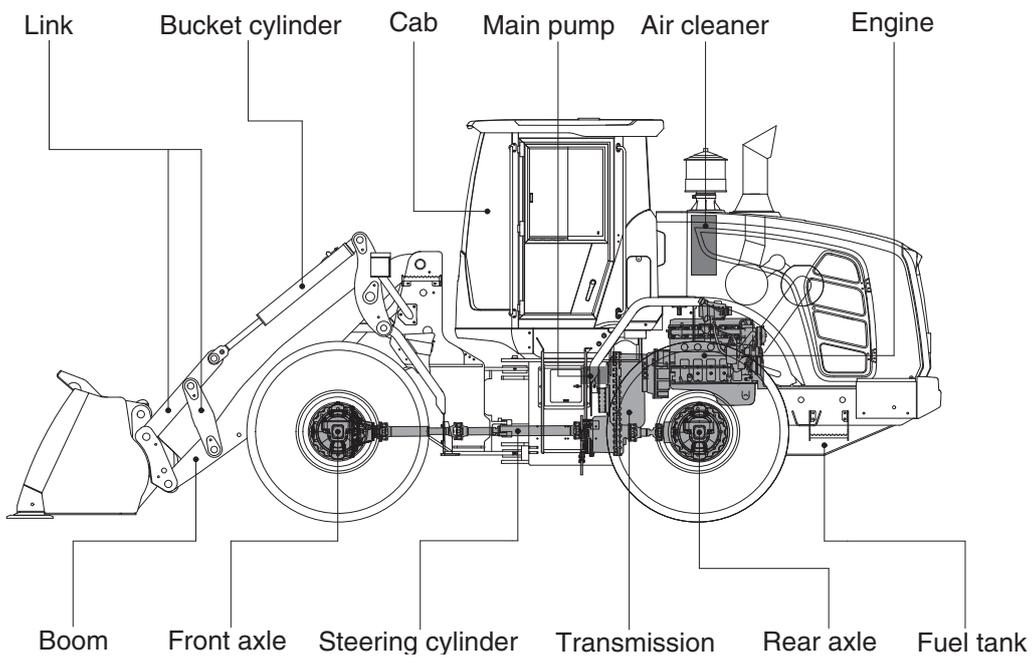
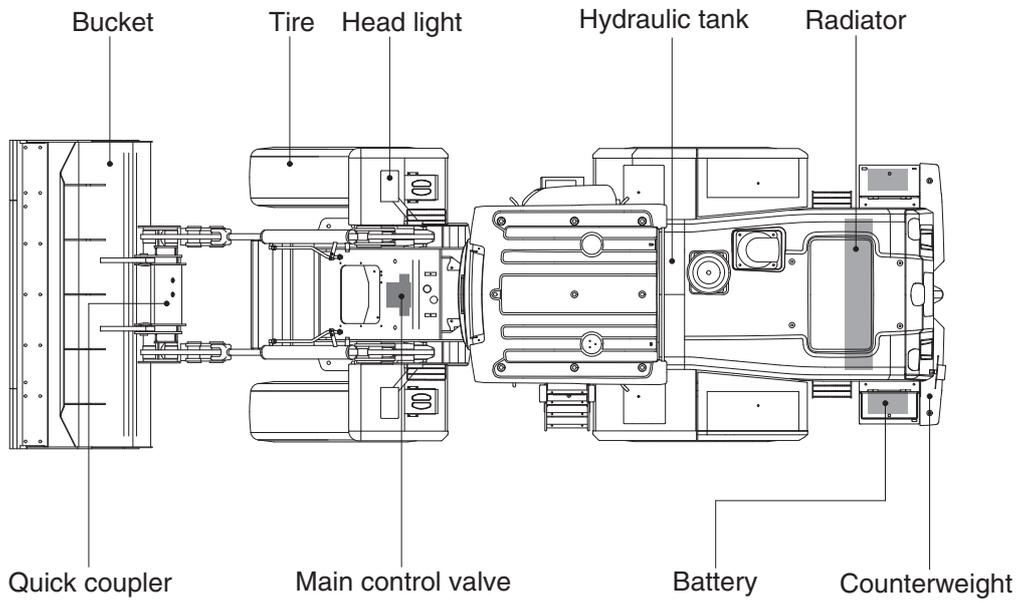
## GROUP 2 SPECIFICATION

### 1. MAJOR COMPONENT (HL940, HL940XT)



740F2SE01

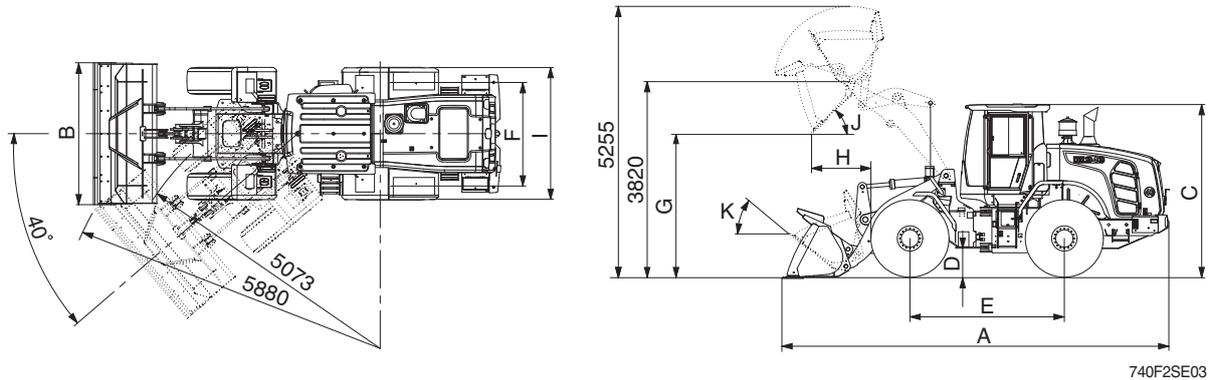
# MAJOR COMPONENT (HL940TM)



940TM2SE01

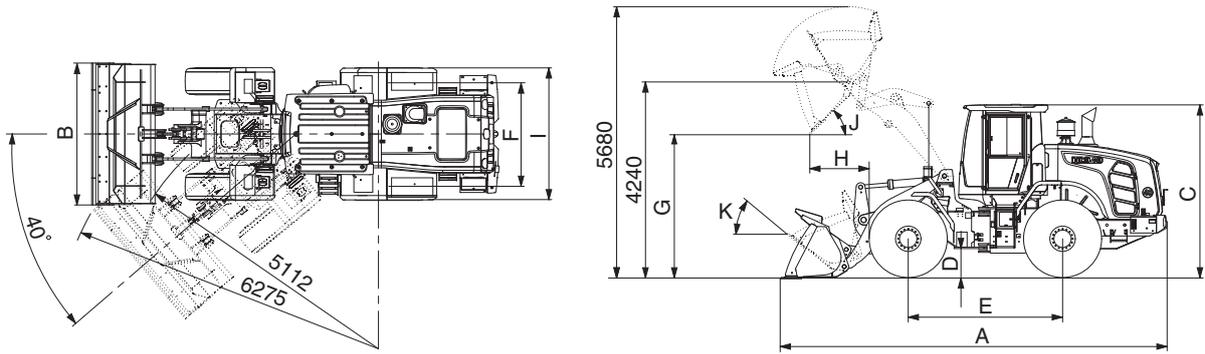
## 2. SPECIFICATIONS

### 1) WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL940)



Description		Unit	Specification	
Operating weight		kg (lb)	13100 (28880)	
Bucket capacity	Struck	m <sup>3</sup> (yd <sup>3</sup> )	2.0 (2.6)	
	Heaped		2.3 (3.0)	
Overall length	A	mm (ft-in)	7430 (24' 5")	
Overall width	B		2600 (8' 6")	
Overall height	C		3300 (10' 10")	
Ground clearance	D		417 (1' 4")	
Wheelbase	E		2950 (9' 8")	
Tread	F		1900 (6' 3")	
Dump clearance at 45°	G		2785 (9' 2")	
Dump reach (full lift)	H		1025 (3' 4")	
Width over tires	I		2430 (8' 0")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			47
Cycle time	Lift (with load)	sec	5.5	
	Dump (with load)		1.1	
	Lower (empty)		3.0	
Maximum travel speed		km/hr (mph)	40 (24.9)	
Braking distance		m (ft-in)	13.3 (43' 8")	
Minimum turning radius (center of outside tire)			5.07 (16' 8")	
Gradeability		degree (°)	30	
Breakout force		kg (lb)	11250 (24800)	
Travel speed	Forward	First gear	6.9 (4.3)	
		Second gear	12.7 (7.9)	
		Third gear	24.9 (15.5)	
		Fourth gear	40 (24.9)	
	Reverse	First gear	7.3 (4.5)	
		Second gear	13.4 (8.3)	
Third gear		26.1 (16.2)		

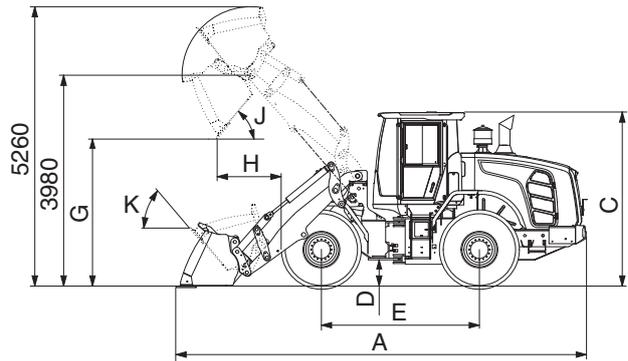
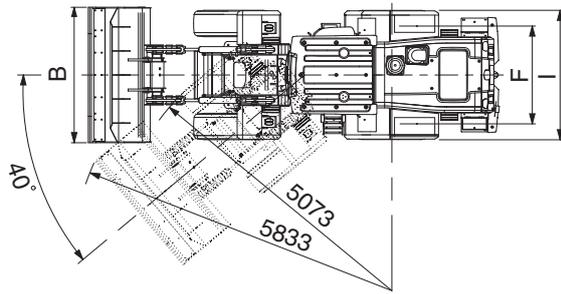
**WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL940 XT)**



740F2SE03-1

Description		Unit	Specification	
Operating weight		kg (lb)	13400 (29540)	
Bucket capacity	Struck	m <sup>3</sup> (yd <sup>3</sup> )	2.0 (2.6)	
	Heaped		2.3 (3.0)	
Overall length	A	mm (ft-in)	7895 (25' 11")	
Overall width	B		2600 (8' 6")	
Overall height	C		3300 (10' 10")	
Ground clearance	D		417 (1' 4")	
Wheelbase	E		2950 (9' 8")	
Tread	F		1900 (6' 3")	
Dump clearance at 45°	G		3210 (10' 6")	
Dump reach (full lift)	H		1020 (3' 4")	
Width over tires	I		2430 (8' 0")	
Dump angle	J		degree (°)	47(-#0486) / 45(#0487-)
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)	sec	5.5	
	Dump (with load)		1.1	
	Lower (empty)		3.0	
Maximum travel speed		km/hr (mph)	40 (24.9)	
Braking distance		m (ft-in)	13.3 (43' 8")	
Minimum turning radius (center of outside tire)			5.11 (16' 9")	
Gradeability		degree (°)	30	
Breakout force		kg (lb)	11100 (24470)	
Travel speed	Forward	First gear	6.9 (4.3)	
		Second gear	12.7 (7.9)	
		Third gear	24.9 (15.5)	
		Fourth gear	40 (24.9)	
	Reverse	First gear	7.3 (4.5)	
		Second gear	13.4 (8.3)	
Third gear		26.1 (16.2)		

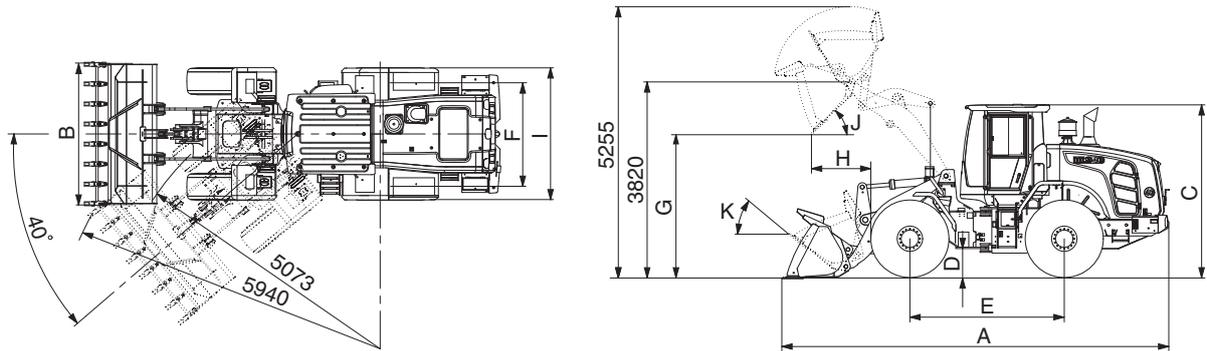
**WITH BOLT-ON CUTTING EDGE TYPE BUCKET (HL940TM)**



940TM2SP01

Description		Unit	Specification	
Operating weight		kg (lb)	13600 (29980)	
Bucket capacity	Struck	m <sup>3</sup> (yd <sup>3</sup> )	2.0 (2.6)	
	Heaped		2.3 (3.0)	
Overall length	A	mm (ft-in)	7715 (25' 3")	
Overall width	B		2550 (8' 4")	
Overall height	C		3300 (10' 9")	
Ground clearance	D		417 (1' 4")	
Wheelbase	E		2950 (9' 8")	
Tread	F		1900 (6' 3")	
Dump clearance at 45°	G		2840 (9' 3")	
Dump reach (full lift)	H		1330 (4' 4")	
Width over tires	I		2430 (8' 0")	
Dump angle	J		degree (°)	50
Roll back angle (carry position)	K			54
Cycle time	Lift (with load)		sec	5.5
	Dump (with load)	1.6		
	Lower (empty)	3.0		
Maximum travel speed		km/hr (mph)	40.0 (24.9)	
Braking distance		m (ft-in)	12 (39' 4")	
Minimum turning radius (center of outside tire)			5.07 (16' 8")	
Gradeability		degree (°)	30	
Brakeout force		kg (lb)	10830 (23880)	
Travel speed	Forward	First gear	6.9 (4.3)	
		Second gear	12.7 (7.9)	
		Third gear	24.9 (15.5)	
		Fourth gear	40.0 (24.9)	
	Reverse	First gear	7.3 (4.5)	
		Second gear	13.4 (8.3)	
Third gear		26.1 (16.2)		
Tipping load	Straight	kg (lb)	8600 (18960)	
	Full-turn		7400 (16310)	

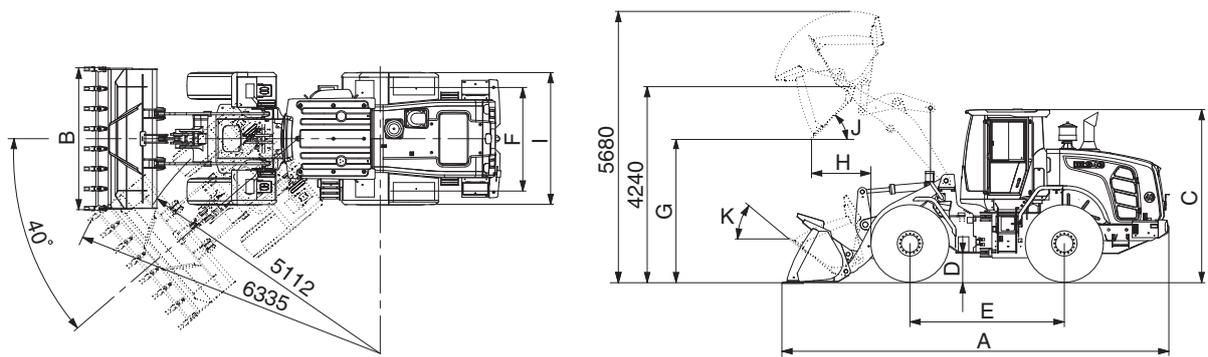
## 2) WITH TOOTH TYPE BUCKET (HL940)



740F2SE02

Description		Unit	Specification	
Operating weight		kg (lb)	13030 (28725)	
Bucket capacity	Struck	m <sup>3</sup> (yd <sup>3</sup> )	1.9 (2.5)	
	Heaped		2.2 (2.9)	
Overall length	A	mm (ft-in)	7530 (24' 8")	
Overall width	B		2650 (8' 8")	
Overall height	C		3300 (10' 10")	
Ground clearance	D		417 (1' 4")	
Wheelbase	E		2950 (9' 8")	
Tread	F		1900 (6' 3")	
Dump clearance at 45°	G		2695 (8' 10")	
Dump reach (full lift)	H		1115 (3' 8")	
Width over tires	I		2430 (8' 0")	
Dump angle	J		degree (°)	48
Roll back angle (carry position)	K			47
Cycle time	Lift (with load)	sec	5.5	
	Dump (with load)		1.1	
	Lower (empty)		3.0	
Maximum travel speed		km/hr (mph)	40 (24.9)	
Braking distance		m (ft-in)	13.3 (43' 8")	
Minimum turning radius (center of outside tire)			5.07 (16' 8")	
Gradeability		degree (°)	30	
Breakout force		kg (lb)	12070 (26610)	
Travel speed	Forward	First gear	6.9 (4.3)	
		Second gear	12.7 (7.9)	
		Third gear	24.9 (15.5)	
		Fourth gear	40 (24.9)	
	Reverse	First gear	7.3 (4.5)	
		Second gear	13.4 (8.3)	
Third gear		26.1 (16.2)		

## WITH TOOTH TYPE BUCKET (HL940 XT)



740F2SE02-1

Description		Unit	Specification	
Operating weight		kg (lb)	13330 (29390)	
Bucket capacity	Struck	m <sup>3</sup> (yd <sup>3</sup> )	1.9 (2.5)	
	Heaped		2.2 (2.9)	
Overall length	A	mm (ft-in)	8200 (26' 11")	
Overall width	B		2650 (8' 8")	
Overall height	C		3300 (10' 10")	
Ground clearance	D		417 (1' 4")	
Wheelbase	E		2950 (9' 8")	
Tread	F		1900 (6' 3")	
Dump clearance at 45°	G		3120 (10' 3")	
Dump reach (full lift)	H		1080 (3' 7")	
Width over tires	I		2430 (8' 0")	
Dump angle	J		degree (°)	47(-#0486) / 45(#0487-)
Roll back angle (carry position)	K			49
Cycle time	Lift (with load)	sec	5.5	
	Dump (with load)		1.1	
	Lower (empty)		3.0	
Maximum travel speed		km/hr (mph)	40 (24.9)	
Braking distance		m (ft-in)	13.3 (43' 8")	
Minimum turning radius (center of outside tire)			5.11 (16' 9")	
Gradeability		degree (°)	30	
Breakout force		kg (lb)	11915 (26270)	
Travel speed	Forward	First gear	6.9 (4.3)	
		Second gear	12.7 (7.9)	
		Third gear	24.9 (15.5)	
		Fourth gear	40 (24.9)	
	Reverse	First gear	7.3 (4.5)	
		Second gear	13.4 (8.3)	
Third gear		26.1 (16.2)		

### 3. WEIGHT (HL940, HL940XT)

Item		kg	lb
Front frame assembly		946	2090
Rear frame assembly		1267	2790
Front fender (LH & RH)		32	71
Counterweight	HL940 (LH/RH)	150/150	331/331
	HL940XT (LH/RH)	250/250	551/551
Cab assembly		980	2160
Engine assembly		520	1150
Transmission assembly		430	948
Drive shaft (front)		15	33
Drive shaft (center)		22	49
Drive shaft (rear)		13	29
Front axle (include differential)		750	1650
Rear axle (include differential)		760	1680
Tire (20.5 R25, ★L3)		238	525
Hydraulic tank assembly		138	304
Fuel tank assembly		291	642
Main pump assembly		28	62
Fan & brake pump assembly		12	26
Main control valve (2/3 spool)		34/41	75/90
Boom assembly	HL940	713	1570
	HL940XT	813	1790
Bell crank assembly		224	495
Quick coupler assembly		400	882
Bucket link		36	79
2.3 m <sup>3</sup> bucket, with bolt on cutting edge		1108	2440
Boom cylinder assembly		106	234
Bucket cylinder assembly		111	245
Steering cylinder assembly		16	35
Seat		60	132
Battery		30	66

## WEIGHT (HL940TM)

Item	kg	lb
Front frame assembly	1010	2230
Rear frame assembly	1259	2780
Front fender (LH & RH)	45	99
Counterweight (LH / RH)	250/250	551/551
Cab assembly	980	2160
Engine assembly	520	1150
Transmission assembly	430	948
Drive shaft (front)	15	33
Drive shaft (center)	22	49
Drive shaft (rear)	13	29
Drive shaft (upper)	7	15
Front axle (include differential)	750	1650
Rear axle (include differential)	760	1680
Tire (20.5 R25, *L3)	238	525
Hydraulic tank assembly	138	304
Fuel tank assembly	291	642
Main pump assembly	35	77
Fan & brake pump assembly	12	26
Main control valve (3 spool)	41	90
Boom assembly	680	1500
Quick coupler assembly	215	474
Bucket link	300	660
2.3 m <sup>3</sup> bucket, with bolt on cutting edge	1020	2250
Boom cylinder assembly	106	235
Bucket cylinder assembly	54	120
Steering cylinder assembly	16	35
Seat	60	132
Battery	30	66

#### 4. SPECIFICATION FOR MAJOR COMPONENTS

##### 1) ENGINE

Item	Specification
Model	Cummins QSB6.7
Type	4-cycle turbocharged and charge air-cooled diesel engine
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	107 × 124 mm (4.2" × 4.9")
Piston displacement	6700 cc (408 cu in)
Compression ratio	17.3 : 1
Rated horse power (Gross)	158 hp at 2100 rpm
Maximum torque at 1400 rpm	86 kgf · m (594 lbf · ft)
Engine oil quantity	18 l (4.8 U.S. gal)
Wet weight	580 kg (1279 lb)
High idling speed	2230 ± 50 rpm
Low idling speed	800 ± 25 rpm
Rated fuel consumption	224 g/kW · hr
Starting motor	Nippondenso PA90L (24V-7.8kW)
Alternator	Delco Remy 24SI (24V-95Amp)
Battery	2 × 12V × 120Ah

##### 2) MAIN PUMP

Item	Specification
Type	Variable piston pump
Capacity	74 cc/rev
Maximum operating pressure	280 kgf/cm <sup>2</sup> (3980 psi)
Maximum operating speed	2230 rpm
Rated output flow	149 l /min

### 3) FAN AND BRAKE PUMP

Item	Specification	
	Fan	Brake
Type	Variable piston pump	
Capacity	28 cc/rev	
Maximum operating pressure	250 bar	150 bar
Maximum operating speed	2230 rpm	
Rated output flow	56 l /min (14.8 U.S.gpm)	

### 4) MAIN CONTROL VALVE

Item	Specification
Type	2 spool (mono block)
Operating method	Hydraulic pilot assist
Main relief valve set pressure	280 kgf/cm <sup>2</sup> (3980 psi)
Overload relief valve set pressure	340 kgf/cm <sup>2</sup> (4840 psi)
Overload relief valve set pressure (bucket dump)	* <sup>1</sup> 300 kgf/cm <sup>2</sup> (4270 psi) / * <sup>2</sup> 150 kgf/cm <sup>2</sup> (2130 psi)

\*<sup>1</sup> HL940, HL940XT    \*<sup>2</sup> HL940TM

### 5) REMOTE CONTROL VALVE

Item	Specification	
Type	Joystick (or with aux lever)	
Control pressure	Minimum	3.7 kgf/cm <sup>2</sup> (52.6 psi)
	Maximum	30 kgf/cm <sup>2</sup> (427 psi)

### 6) CYLINDER

Item	Specification
Boom cylinder	Bore dia × Rod dia × Stroke ø 110 × ø 65 × 738 mm
Bucket cylinder	Bore dia × Rod dia × Stroke ø 125 × ø 70 × 505 mm (HL940, HL940XT)
	Bore dia × Rod dia × Stroke ø 95 × ø 50 × 745 mm (HL940TM)
Steering cylinder	Bore dia × Rod dia × Stroke ø 65 × ø 40 × 429 mm

## 7) DYNAMIC POWER TRANSMISSION DEVICES

Item		Specification
Torque converter	Model	ZF 4WG160
	Type	Single-stage, single-phase
	Ratio	2.30 : 1
Transmission	Type	Full-automatic power shift
	Gear shift	Forward fourth gear, reverse third gear
	Control	Electrical single lever type, kick-down system
	Pump rated flow	85 l /min (22.5 U.S.gpm) at 2000 rpm
Axle	Drive devices	4-wheel drive
	Front	Front fixed location
	Rear	Oscillation $\pm 12^\circ$ of center pin-loaded
Wheels	Tires	20.5-25, 16PR (L3)
Brakes	Travel	Four-wheel, wet-disc type, full hydraulic
	Parking	Spring applied, hydraulic released brake on transmission
Steering	Type	Full hydraulic, articulated
	Steering angle	40° to both right and left angle, respectively

## 5. TIGHTENING TORQUE OF MAJOR COMPONENT

No.	Descriptions	Bolt size	Torque		
			kgf · m	lbf · ft	
1	Engine	Engine mounting bolt, nut (rubber, 2EA)	M20×2.5	57.9 ± 8.7	419 ± 63
2		Engine mounting bolt (bracket, 8EA)	M12×1.75	10.7 ± 1.6	77.4 ± 11.6
3		Engine mounting bolt (T/C plate-adapter, 4EA)	M10×1.5	4.5 ± 0.6	32.5 ± 4.3
4		Engine mounting stud bolt,nut (flywheel, 10EA)	M10×1.5	4.5 ± 0.6	32.5 ± 4.3
5		Engine mounting stud bolt (flywheel, 2EA)	M10×1.5	4.6 ± 0.9	33.3 ± 6.5
6		Fan motor mounting bolt	M12×1.75	12.8 ± 3.0	92.6 ± 21.7
7		Radiator mounting bolt	M16×2.0	29.7 ± 5.9	215 ± 42.7
8		Fuel tank mounting bolt	M16×2.0	29.7 ± 4.5	215 ± 32.5
9		Fuel tank mounting bolt (2EA)	M24×3.0	100 ± 15	723 ± 108
10	Hydraulic system	Main pump housing mounting bolt	M16×2.0	29.7 ± 4.5	215 ± 32.5
11		Fan & brake pump housing mounting bolt	M10×1.5	6.9 ± 1.4	50 ± 10.1
13		Main control valve mounting bolt	M10×1.5	6.9 ± 1.4	50 ± 10.1
14		Steering unit mounting bolt	M10×1.5	6.9 ± 1.4	50 ± 10.1
15		Brake valve mounting bolt	M8×1.25	2.5 ± 0.5	18.1 ± 3.6
16		Cut-off valve mounting bolt	M8×1.25	2.5 ± 0.5	18.1 ± 3.6
17		Remote control lever mounting bolt	M6×1.0	1.1 ± 0.2	8.0 ± 1.4
18		Safety valve	M10×1.5	6.9 ± 1.4	50 ± 10.1
19		Hydraulic oil tank mounting bolt	M16×2.0	29.7 ± 4.5	215 ± 32.5
20	Power train system	Transmission mounting bolt, nut (rubber, 2EA)	M24×3.0	100 ± 15	723 ± 108
21		Transmission mounting bolt (bracket, 6EA)	M20×2.5	46.3 ± 7.0	335 ± 50.6
22		Front axle mounting bolt, nut	M27×2.0	135 ± 20.2	976 ± 146
23		Rear axle support mounting bolt, nut	M27×2.0	135 ± 20.2	976 ± 146
24		Tire mounting nut	M22×1.5	79 ± 11.9	571 ± 86.1
25		Drive shaft joint mounting bolt	3/8-24UNF	6.0 ± 0.8	43.4 ± 5.8
26	Others	Counterweight mounting bolt (4EA)	M30×3.5	199 ± 30	1439 ± 216
27		Operator's seat mounting bolt	M8×1.25	3.4 ± 0.8	24.6 ± 5.0
29		ROPS Cab mounting bolt (4EA)	M20×2.5	58 ± 8.7	419 ± 63
		ROPS Cab mounting nut (4EA)	M16×2.0	20.5 ± 4.7	148 ± 34

## 6. TORQUE CHART

Use following table for unspecified torque.

### 1) BOLT AND NUT

#### (1) Coarse thread

Bolt size	8.8T		10.9T		12.9T	
	kgf·m	lbf·ft	kgf·m	lbf·ft	kgf·m	lbf·ft
M 6 × 1.0	0.8 ~ 1.2	5.8 ~ 8.6	1.2 ~ 1.8	8.7 ~ 13.0	1.5 ~ 2.1	10.9 ~ 15.1
M 8 × 1.25	2.0 ~ 3.0	14.5 ~ 21.6	2.8 ~ 4.2	20.3 ~ 30.4	3.4 ~ 5.0	24.6 ~ 36.1
M10 × 1.5	4.0 ~ 6.0	29.0 ~ 43.3	5.6 ~ 8.4	40.5 ~ 60.8	6.8 ~ 10.0	49.2 ~ 72.3
M12 × 1.75	6.8 ~ 10.2	50.0 ~ 73.7	9.6 ~ 14.4	69.5 ~ 104	12.3 ~ 16.5	89.0 ~ 119
M14 × 2.0	10.9 ~ 16.3	78.9 ~ 117	16.3 ~ 21.9	118 ~ 158	19.5 ~ 26.3	141 ~ 190
M16 × 2.0	17.9 ~ 24.1	130 ~ 174	25.1 ~ 33.9	182 ~ 245	30.2 ~ 40.8	141 ~ 295
M18 × 2.5	24.8 ~ 33.4	180 ~ 241	34.8 ~ 47.0	252 ~ 340	41.8 ~ 56.4	302 ~ 407
M20 × 2.5	34.9 ~ 47.1	253 ~ 340	49.1 ~ 66.3	355 ~ 479	58.9 ~ 79.5	426 ~ 575
M22 × 2.5	46.8 ~ 63.2	339 ~ 457	65.8 ~ 88.8	476 ~ 642	78.9 ~ 106	570 ~ 766
M24 × 3.0	60.2 ~ 81.4	436 ~ 588	84.6 ~ 114	612 ~ 824	102 ~ 137	738 ~ 991
M30 × 3.5	120 ~ 161	868 ~ 1164	168 ~ 227	1216 ~ 1641	202 ~ 272	1461 ~ 1967

#### (2) Fine thread

Bolt size	8.8T		10.9T		12.9T	
	kgf · m	lbf · ft	kgf · m	lbf · ft	kgf · m	lbf · ft
M 8 × 1.0	2.1 ~ 3.1	15.2 ~ 22.4	3.0 ~ 4.4	21.7 ~ 31.8	3.6 ~ 5.4	26.1 ~ 39.0
M10 × 1.25	4.2 ~ 6.2	30.4 ~ 44.9	5.9 ~ 8.7	42.7 ~ 62.9	7.0 ~ 10.4	50.1 ~ 75.2
M12 × 1.25	7.3 ~ 10.9	52.8 ~ 78.8	10.3 ~ 15.3	74.5 ~ 110	13.1 ~ 17.7	94.8 ~ 128
M14 × 1.5	12.4 ~ 16.6	89.7 ~ 120	17.4 ~ 23.4	126 ~ 169	20.8 ~ 28.0	151 ~ 202
M16 × 1.5	18.7 ~ 25.3	136 ~ 182	26.3 ~ 35.5	191 ~ 256	31.6 ~ 42.6	229 ~ 308
M18 × 1.5	27.1 ~ 36.5	196 ~ 264	38.0 ~ 51.4	275 ~ 371	45.7 ~ 61.7	331 ~ 446
M20 × 1.5	37.7 ~ 50.9	273 ~ 368	53.1 ~ 71.7	384 ~ 518	63.6 ~ 86.0	460 ~ 622
M22 × 1.5	51.2 ~ 69.2	370 ~ 500	72.0 ~ 97.2	521 ~ 703	86.4 ~ 116	625 ~ 839
M24 × 2.0	64.1 ~ 86.5	464 ~ 625	90.1 ~ 121	652 ~ 875	108 ~ 146	782 ~ 1056
M30 × 2.0	129 ~ 174	933 ~ 1258	181 ~ 245	1310 ~ 1772	217 ~ 294	1570 ~ 2126

**2) PIPE AND HOSE (FLARE type)**

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

**3) PIPE AND HOSE (ORFS type)**

Thread size	Width across flat (mm)	kgf · m	lbf · ft
9/16-18	19	4	28.9
11/16-16	22	5	36.2
13/16-16	27	9.5	68.7
1-3/16-12	36	18	130
1-7/16-12	41	21	152
1-11/16-12	50	35	253

**4) FITTING**

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

## 7. RECOMMENDED LUBRICANTS

Use only oils listed below or equivalent.

Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C (°F)						
			-50 (-58)	-30 (-22)	-20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)
Engine oil pan	Engine oil	18 (4.8)	★ <sup>2</sup> SAE 5W-40						
			SAE 30						
			SAE 10W						
			SAE 10W-30						
			SAE 15W-40						
DEF/ AdBlue® tank	Mixture of urea and deionized water	18 (4.7)	ISO 22241, High-purity urea + deionized water (32.5 : 67.5)						
Transmission	Engine oil	25 (6.6)	SAE 10W-30						
			SAE 15W-40						
Axle	UTTO	Front : 24 (6.3) Rear : 24 (6.3)	★ Refer to below list						
Hydraulic tank	Hydraulic oil	Tank: 90 (23.7) System: 130 (34.3)	★ <sup>2</sup> ISO VG 15						
			ISO VG 46, HBHO VG 46★ <sup>4</sup>						
			ISO VG 68						
Fuel tank	Diesel fuel★ <sup>1</sup>	220 (58.1)	★ <sup>2</sup> ASTM D975 NO.1						
			ASTM D975 NO.2						
Fitting (grease nipple)	Grease	As required	★ <sup>2</sup> NLGI NO.1						
			NLGI NO.2						
Radiator (reservoir tank)	Mixture of antifreeze and soft water★ <sup>3</sup>	34 (9.0)	Ethylene glycol base permanent type (50 : 50)						
			★ <sup>2</sup> Ethylene glycol base permanent type (60 : 40)						

**SAE** : Society of Automotive Engineers

**API** : American Petroleum Institute

**ISO** : International Organization for Standardization

**NLGI** : National Lubricating Grease Institute

**ASTM** : American Society of Testing and Material

**UTTO** : Universal Tractor Transmission Oil

**DEF** : Diesel Exhaust Fluid

DEF compatible with AdBlue®

★<sup>1</sup> Ultra low sulfur diesel

- sulfur content ≤ 15 ppm

★ : Recommended oil list

- BP TERRAC SUPER TRANSMISSION 10W-30

- CASTROL AGRI TRANS PLUS 10W-30

- MOBILFLUID 426

- SHELL DONAX TD 10W-30

- TOTAL DYNATRANS MPV

★<sup>2</sup> : Cold region

Russia, CIS, Mongolia

★<sup>3</sup> : Soft water

City water or distilled water

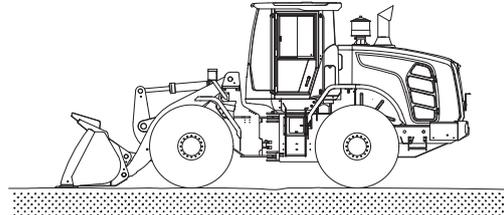
★<sup>4</sup> : Hyundai Bio Hydraulic Oil

- For more information, contact HYUNDAI dealers.

## GROUP 3 OPERATIONAL CHECKOUT RECORD SHEET

- Owner : \_\_\_\_\_
- Date : \_\_\_\_\_
- Hours : \_\_\_\_\_
- Serial No. : \_\_\_\_\_
- Technician : \_\_\_\_\_

※ **Use this sheet to record operational checkout results.**  
**Perform the operational check before installing any test equipment.**



740F1GE02

Item	OK	NOT OK	Comments
------	----	-----------	----------

### 1. Monitor indicator and gauge checks (engine OFF)

- Hourmeter and gauge check   \_\_\_\_\_
- Battery check   \_\_\_\_\_
- Monitor indicator circuit check   \_\_\_\_\_
- Cluster turn signals and warning indicator check   \_\_\_\_\_

### 2. Transmission, axle and engine, neutral start switch and reverse warning alarm switch checks

- Transmission control lever and neutral   \_\_\_\_\_
- Neutral start and reverse warning   \_\_\_\_\_
- Alarm circuit checks   \_\_\_\_\_

### 3. Monitor indicator and gauge checks (engine running)

- Monitor display and alternator output checks   \_\_\_\_\_
- Monitor bypass circuit and seat belt indicator check   \_\_\_\_\_
- Monitor primary and secondary level check   \_\_\_\_\_
- Transmission oil warm up procedure   \_\_\_\_\_
- Transmission temperature gauge check   \_\_\_\_\_

#### 4. Brake system and clutch cut off checks

- Park brake capacity check   \_\_\_\_\_
- Park brake transmission lockout check   \_\_\_\_\_
- Service brake pump flow check   \_\_\_\_\_
- Service brake capacity check   \_\_\_\_\_
- Brake accumulator precharge check   \_\_\_\_\_
- Brake system leakage check   \_\_\_\_\_
- Service brake pedal check   \_\_\_\_\_
- Service and park brake system drag check   \_\_\_\_\_
- Clutch cut off check   \_\_\_\_\_

#### 5. Driving checks

- Transmission oil warm up procedure   \_\_\_\_\_
- Transmission noise check   \_\_\_\_\_
- Speedometer check   \_\_\_\_\_
- Transmission kick down system check   \_\_\_\_\_
- 1st, 2nd, 3rd and 4th speed clutch pack drag check   \_\_\_\_\_
- Transmission pressure, pump flow and leakage check   \_\_\_\_\_
- Transmission shift modulation check   \_\_\_\_\_
- Torque converter check   \_\_\_\_\_
- Engine power check   \_\_\_\_\_

#### 6. Hydraulic system checks

- Hydraulic system warm up procedure   \_\_\_\_\_
- Hydraulic pump performance check   \_\_\_\_\_
- Pilot control valve boom float check   \_\_\_\_\_
- Boom down solenoid valve check   \_\_\_\_\_
- Control valve lift check   \_\_\_\_\_
- Bucket rollback circuit relief valve check   \_\_\_\_\_
- Bucket dump circuit relief
- Low pressure check   \_\_\_\_\_
- High pressure check   \_\_\_\_\_
- Boom and bucket cylinder drift check   \_\_\_\_\_
- Boom down solenoid valve leakage check   \_\_\_\_\_
- Pilot controller check   \_\_\_\_\_
- Return to dig check   \_\_\_\_\_
- Boom height kickout check-if equipped   \_\_\_\_\_

## 7. Steering system checks

- Steering unit check   \_\_\_\_\_
- Steering system leakage check   \_\_\_\_\_
- Steering valve (EHPS)  
Low check pressure   \_\_\_\_\_
- High check pressure   \_\_\_\_\_

## 8. Accessory checks

- Operating lights check   \_\_\_\_\_
- Work light check   \_\_\_\_\_
- Brake light check   \_\_\_\_\_
- Cab light check   \_\_\_\_\_
- Horn circuit check   \_\_\_\_\_
- Windshield washer and wiper check   \_\_\_\_\_
- Defroster blower check   \_\_\_\_\_
- Heater/Air conditioner blower check   \_\_\_\_\_
- Heater functional check   \_\_\_\_\_
- Air conditioner functional check   \_\_\_\_\_
- Start aid system check   \_\_\_\_\_

## 9. Cab components and vandal protection checks

- Cab door latch check   \_\_\_\_\_
- Cab door hold open latch check   \_\_\_\_\_
- Cab door release button check   \_\_\_\_\_
- Cab door lock check   \_\_\_\_\_
- Cab door window check   \_\_\_\_\_
- Cab window latch check   \_\_\_\_\_
- Steering column adjustment check   \_\_\_\_\_
- Seat and seat belt check   \_\_\_\_\_
- Air intake filter door check   \_\_\_\_\_
- Engine side panels check   \_\_\_\_\_
- Radiator cap access door check   \_\_\_\_\_
- Frame locking bar check   \_\_\_\_\_
- Boom lock check   \_\_\_\_\_
- Service decal check   \_\_\_\_\_